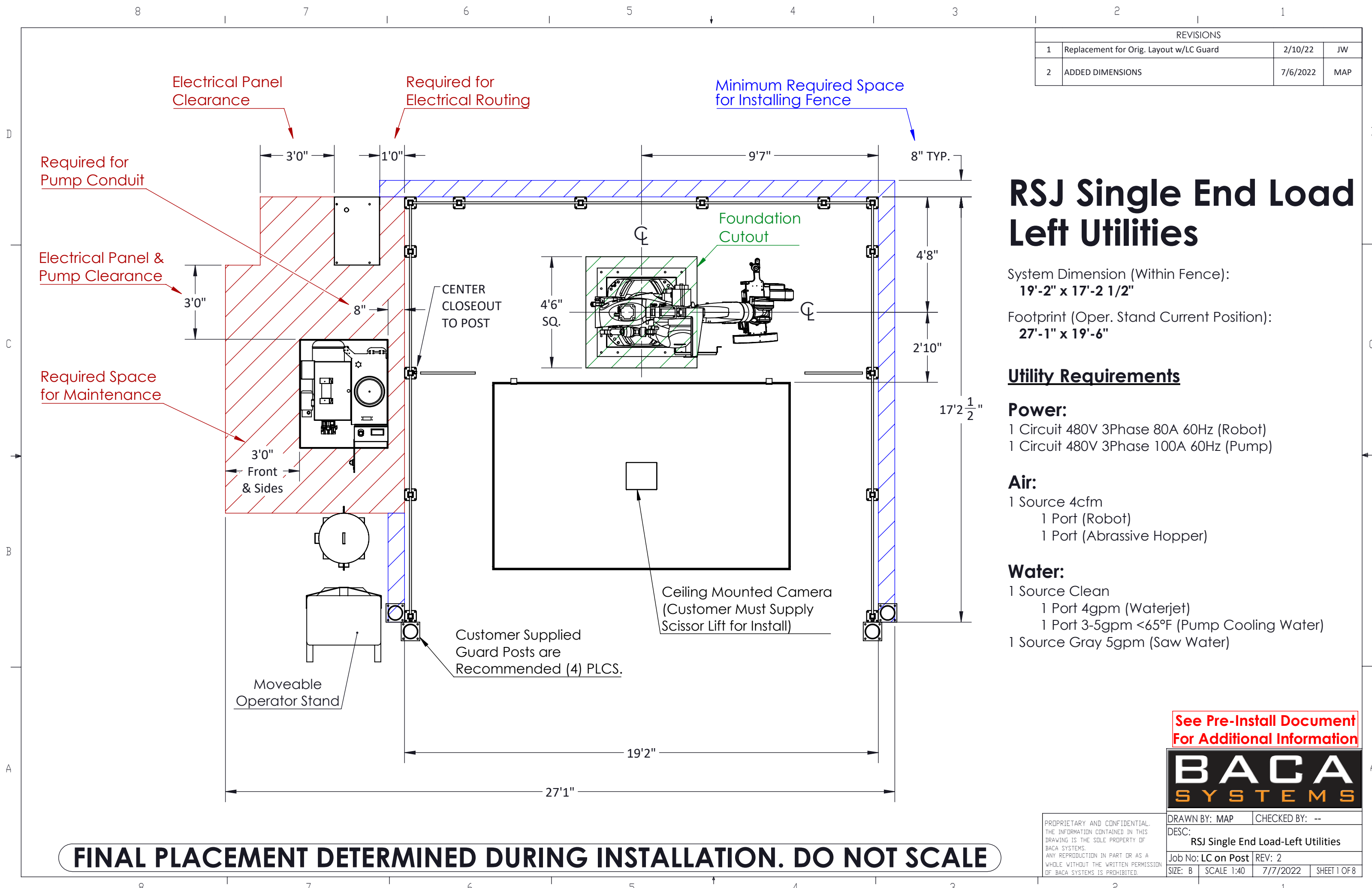


REVISIONS			
1	Replacement for Orig. Layout w/LC Guard	2/10/22	JW
2	ADDED DIMENSIONS	7/6/2022	MAP



RSJ Single End Load Left Utilities

System Dimension (Within Fence):
19'-2" x 17'-2 1/2"

Footprint (Oper. Stand Current Position):
27'-1" x 19'-6"

Utility Requirements

Power:
 1 Circuit 480V 3Phase 80A 60Hz (Robot)
 1 Circuit 480V 3Phase 100A 60Hz (Pump)

Air:
 1 Source 4cfm
 1 Port (Robot)
 1 Port (Abrasive Hopper)

Water:
 1 Source Clean
 1 Port 4gpm (Waterjet)
 1 Port 3-5gpm <65°F (Pump Cooling Water)
 1 Source Gray 5gpm (Saw Water)

See Pre-Install Document For Additional Information

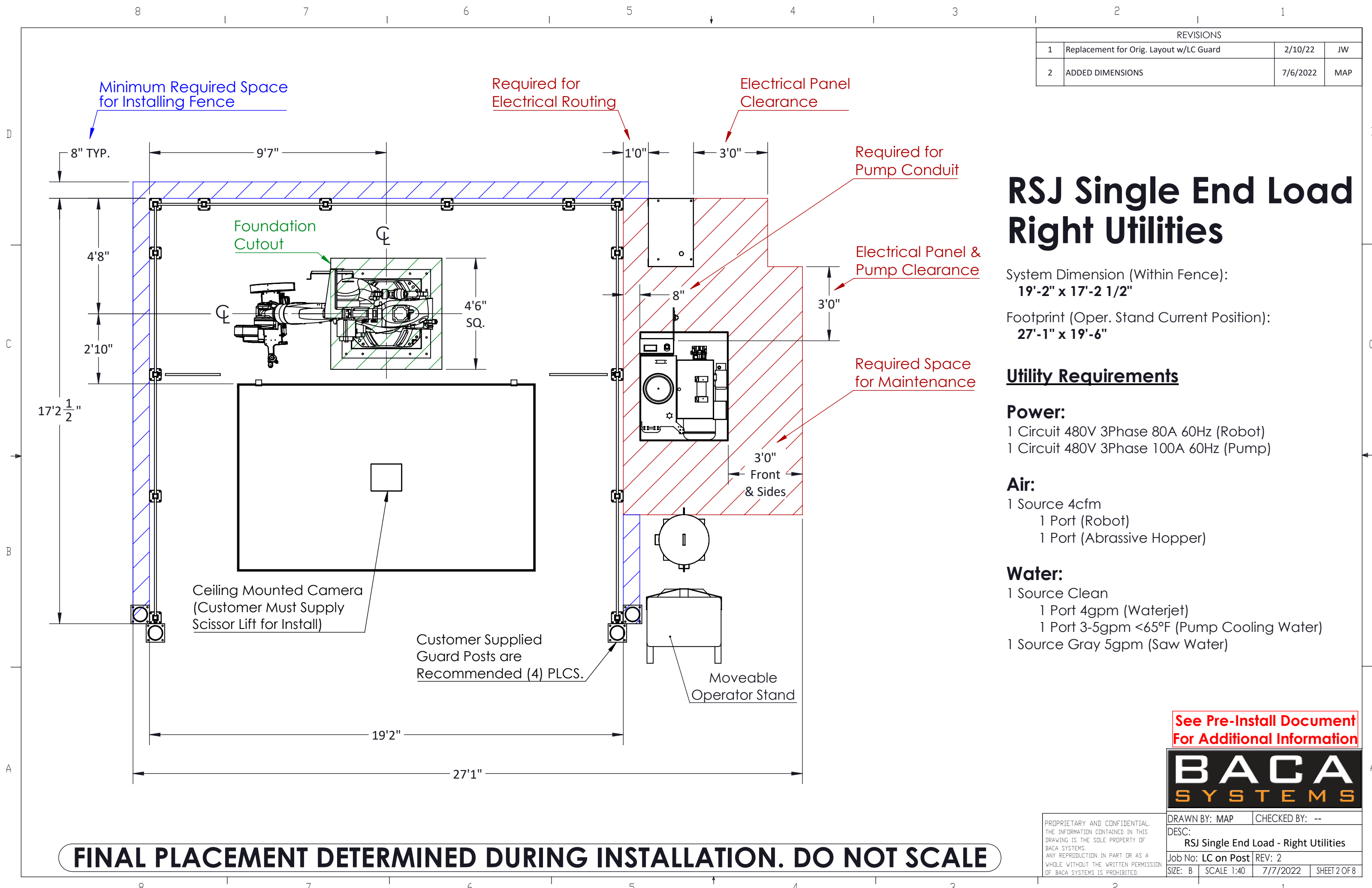


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DRAWN BY: MAP	CHECKED BY: --
DESC: RSJ Single End Load-Left Utilities	
Job No: LC on Post	REV: 2
SIZE: B	SCALE 1:40
7/7/2022	SHEET 1 OF 8

REVISIONS			
1	Replacement for Orig. Layout w/LC Guard	2/10/22	JW
2	ADDED DIMENSIONS	7/6/2022	MAP



RSJ Single End Load Right Utilities

System Dimension (Within Fence):
19'-2" x 17'-2 1/2"

Footprint (Oper. Stand Current Position):
27'-1" x 19'-6"

Utility Requirements

Power:
 1 Circuit 480V 3Phase 80A 60Hz (Robot)
 1 Circuit 480V 3Phase 100A 60Hz (Pump)

Air:
 1 Source 4cfm
 1 Port (Robot)
 1 Port (Abrasive Hopper)

Water:
 1 Source Clean
 1 Port 4gpm (Waterjet)
 1 Port 3-5gpm <65°F (Pump Cooling Water)
 1 Source Gray 5gpm (Saw Water)

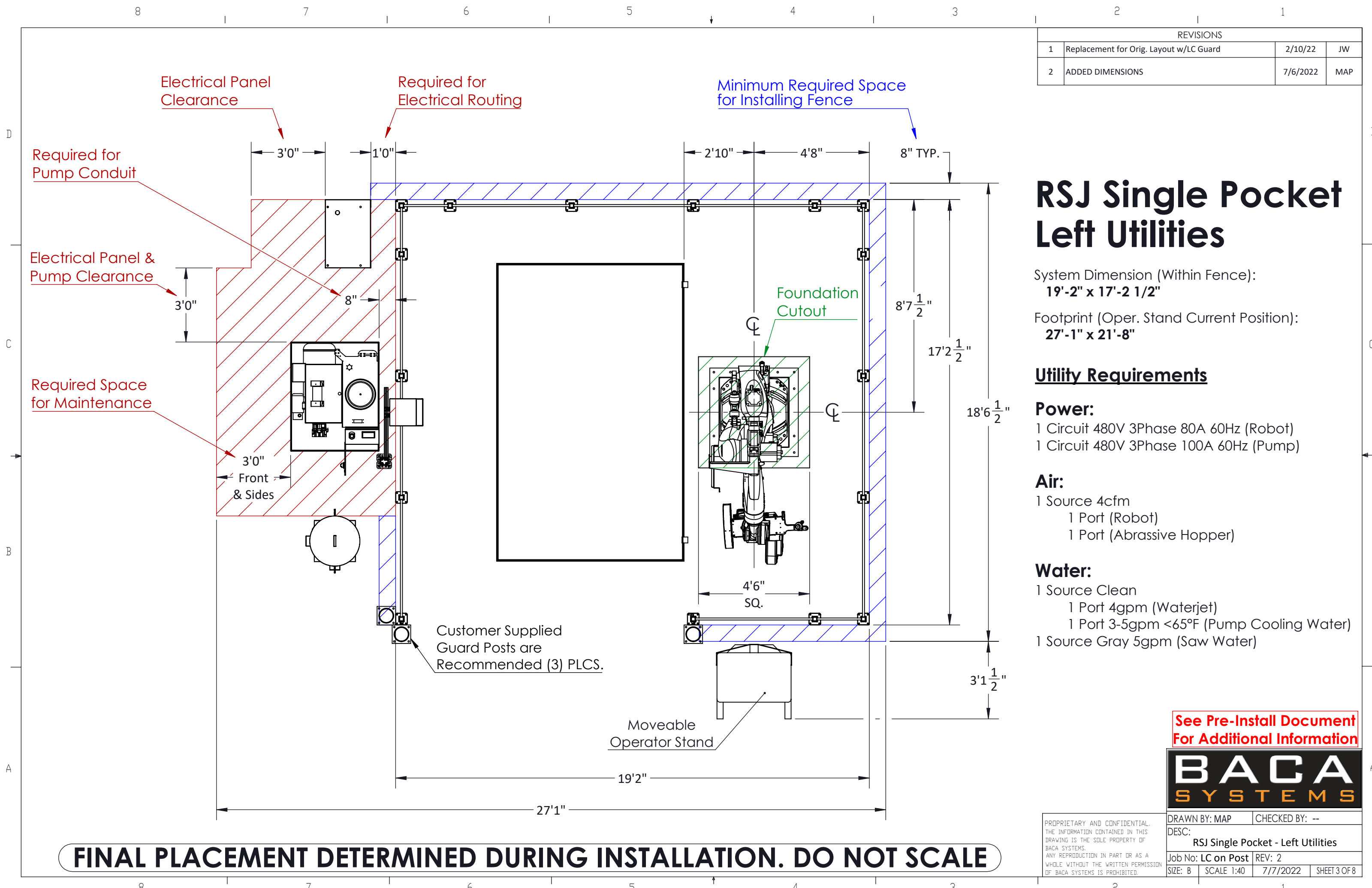
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DESC: RSJ Single End Load - Right Utilities		Job No: LC on Post	REV: 2
SIZE: B	SCALE: 1:40	7/7/2022	SHEET 2 OF 8

REVISIONS			
1	Replacement for Orig. Layout w/LC Guard	2/10/22	JW
2	ADDED DIMENSIONS	7/6/2022	MAP



RSJ Single Pocket Left Utilities

System Dimension (Within Fence):
19'-2" x 17'-2 1/2"

Footprint (Oper. Stand Current Position):
27'-1" x 21'-8"

Utility Requirements

- Power:**
- 1 Circuit 480V 3Phase 80A 60Hz (Robot)
 - 1 Circuit 480V 3Phase 100A 60Hz (Pump)

- Air:**
- 1 Source 4cfm
 - 1 Port (Robot)
 - 1 Port (Abrasive Hopper)

- Water:**
- 1 Source Clean
 - 1 Port 4gpm (Waterjet)
 - 1 Port 3-5gpm <65°F (Pump Cooling Water)
 - 1 Source Gray 5gpm (Saw Water)

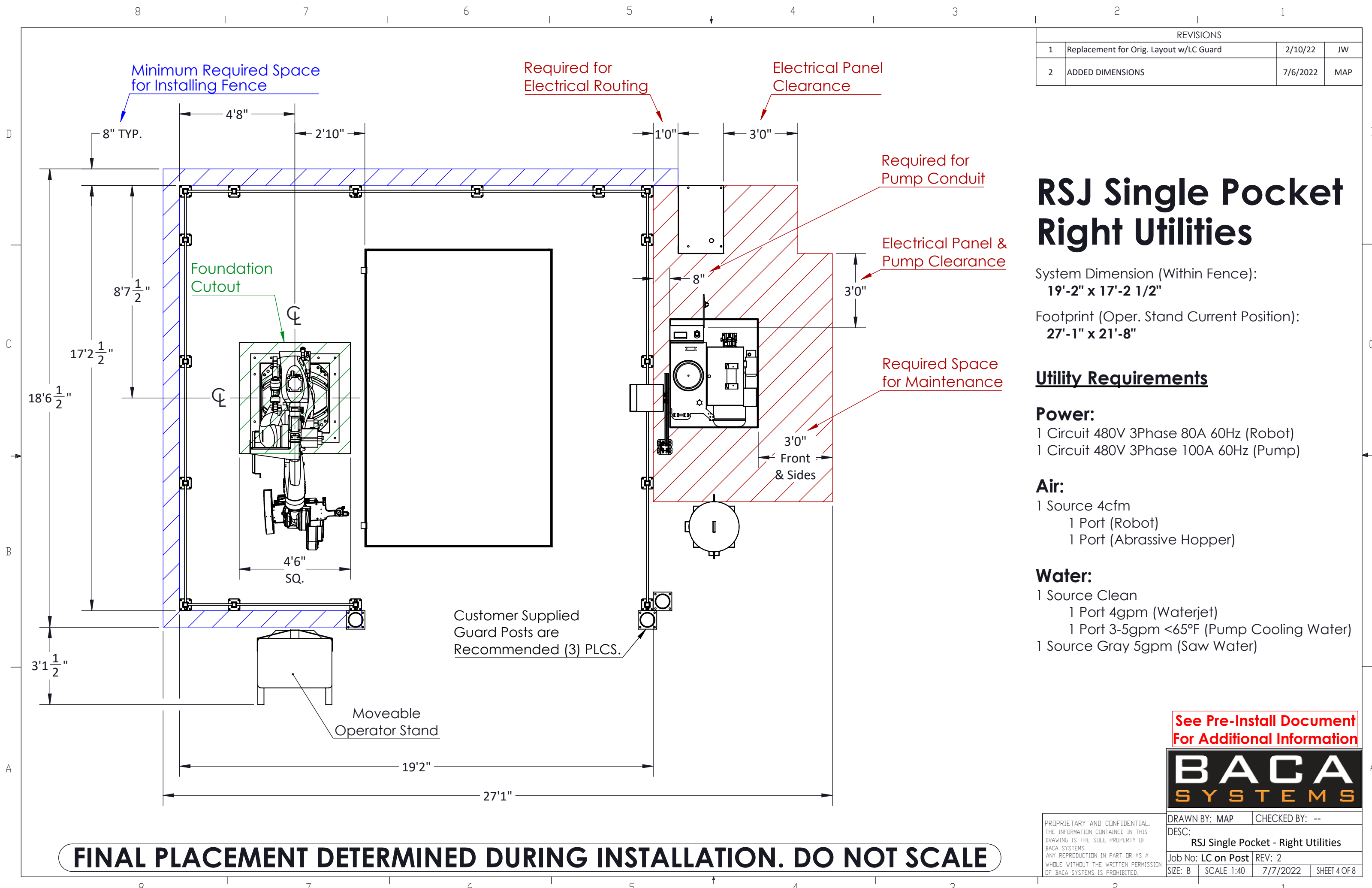
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DESC: RSJ Single Pocket - Left Utilities		Job No: LC on Post	REV: 2
SIZE: B	SCALE 1:40	7/7/2022	SHEET 3 OF 8

REVISIONS			
1	Replacement for Orig. Layout w/LC Guard	2/10/22	JW
2	ADDED DIMENSIONS	7/6/2022	MAP



RSJ Single Pocket Right Utilities

System Dimension (Within Fence):
19'-2" x 17'-2 1/2"

Footprint (Oper. Stand Current Position):
27'-1" x 21'-8"

Utility Requirements

Power:
 1 Circuit 480V 3Phase 80A 60Hz (Robot)
 1 Circuit 480V 3Phase 100A 60Hz (Pump)

Air:
 1 Source 4cfm
 1 Port (Robot)
 1 Port (Abrasive Hopper)

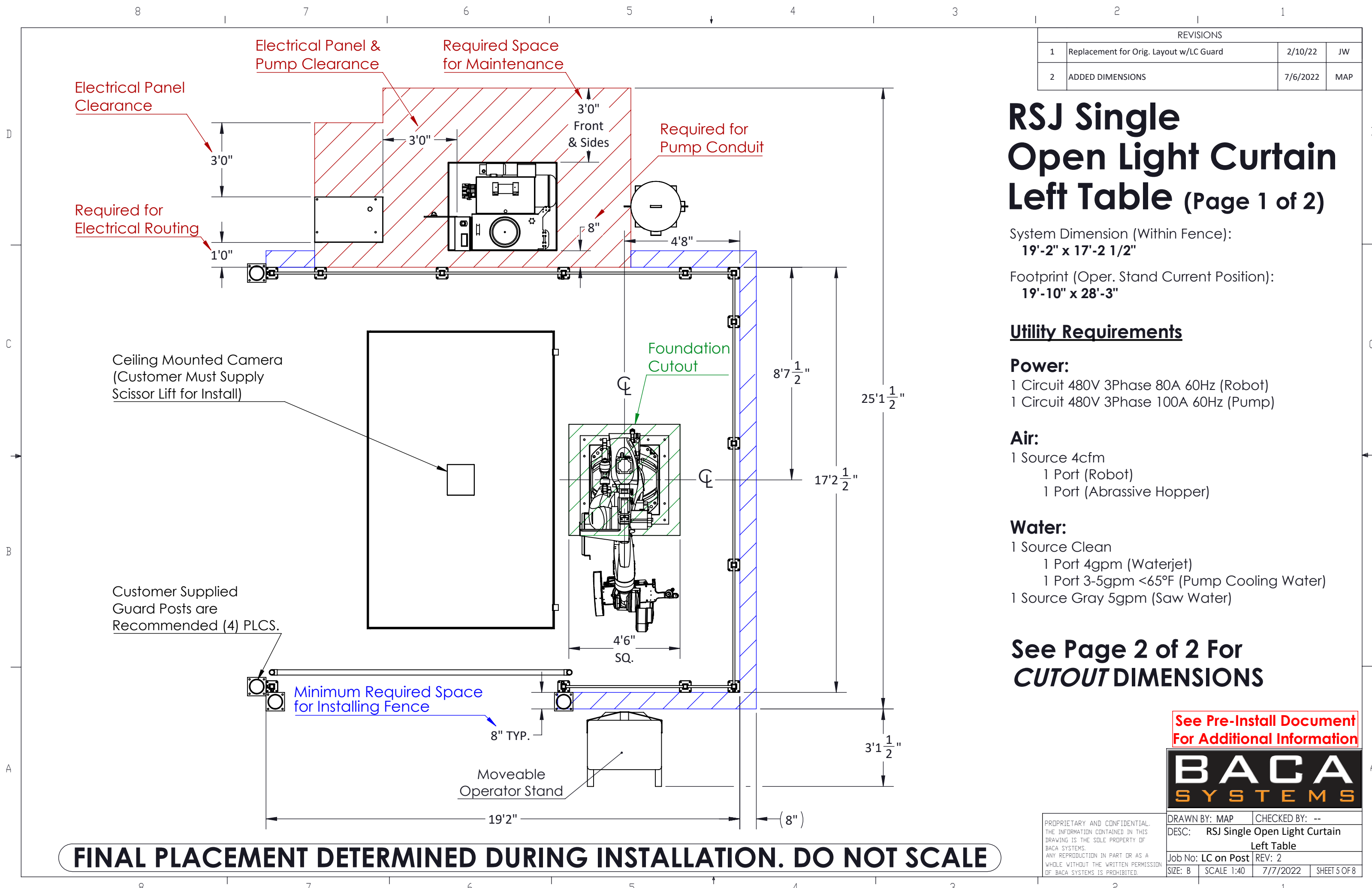
Water:
 1 Source Clean
 1 Port 4gpm (Waterjet)
 1 Port 3-5gpm <65°F (Pump Cooling Water)
 1 Source Gray 5gpm (Saw Water)

See Pre-Install Document For Additional Information



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DESC: RSJ Single Pocket - Right Utilities		Job No: LC on Post	REV: 2
SIZE: B	SCALE: 1:40	7/7/2022	SHEET 4 OF 8



REVISIONS			
1	Replacement for Orig. Layout w/LC Guard	2/10/22	JW
2	ADDED DIMENSIONS	7/6/2022	MAP

RSJ Single Open Light Curtain Left Table (Page 1 of 2)

System Dimension (Within Fence):
19'-2" x 17'-2 1/2"

Footprint (Oper. Stand Current Position):
19'-10" x 28'-3"

Utility Requirements

Power:
 1 Circuit 480V 3Phase 80A 60Hz (Robot)
 1 Circuit 480V 3Phase 100A 60Hz (Pump)

Air:
 1 Source 4cfm
 1 Port (Robot)
 1 Port (Abrasive Hopper)

Water:
 1 Source Clean
 1 Port 4gpm (Waterjet)
 1 Port 3-5gpm <65°F (Pump Cooling Water)
 1 Source Gray 5gpm (Saw Water)

See Page 2 of 2 For CUTOUT DIMENSIONS

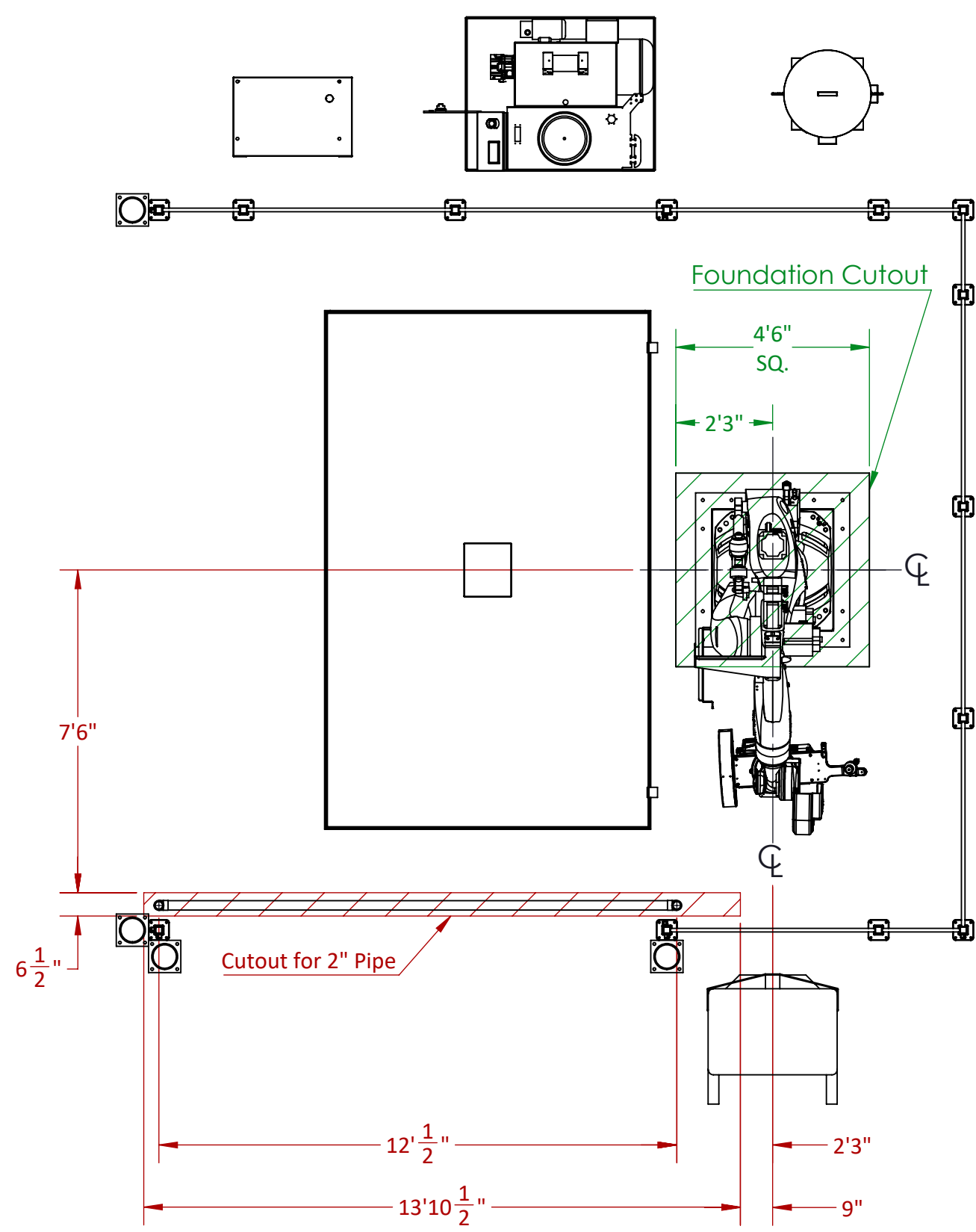
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REVISIONS			
1	Replacement for Orig. Layout w/LC Guard	2/10/22	JW
2	ADDED DIMENSIONS	7/7/2022	MAP



RSJ Single Open Light Curtain Left Table *Cutout*

(Page 2 of 2)

System Dimension (Within Fence):
19'-2" x 17'-2 1/2"

Footprint (Oper. Stand Current Position):
19'-10" x 28'-3"

Utility Requirements

Power:

- 1 Circuit 480V 3Phase 80A 60Hz (Robot)
- 1 Circuit 480V 3Phase 100A 60Hz (Pump)

Air:

- 1 Source 4cfm
 - 1 Port (Robot)
 - 1 Port (Abrasive Hopper)

Water:

- 1 Source Clean
 - 1 Port 4gpm (Waterjet)
 - 1 Port 3-5gpm <65°F (Pump Cooling Water)
- 1 Source Gray 5gpm (Saw Water)

See Pre-Install Document For Additional Information



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DRAWN BY: MAP	CHECKED BY: --
DESC: RSJ Single Open Light Curtain Left Table <i>CUTOUT</i>	
Job No: LC on Post	REV: 2
SIZE: B	SCALE 1:40
7/7/2022	SHEET 6 OF 8

REVISIONS			
1	Replacement for Orig. Layout w/LC Guard	2/10/22	JW
2	ADDED DIMENSIONS	7/7/2022	MAP

RSJ Single Open Light Curtain Right Table (Page 1 of 2)

System Dimension (Within Fence):
19'-2" x 17'-2 1/2"

Footprint (Oper. Stand Current Position):
19'-10" x 28'-3"

Utility Requirements

Power:

- 1 Circuit 480V 3Phase 80A 60Hz (Robot)
- 1 Circuit 480V 3Phase 100A 60Hz (Pump)

Air:

- 1 Source 4cfm
 - 1 Port (Robot)
 - 1 Port (Abrasive Hopper)

Water:

- 1 Source Clean
 - 1 Port 4gpm (Waterjet)
 - 1 Port 3-5gpm <65°F (Pump Cooling Water)
- 1 Source Gray 5gpm (Saw Water)

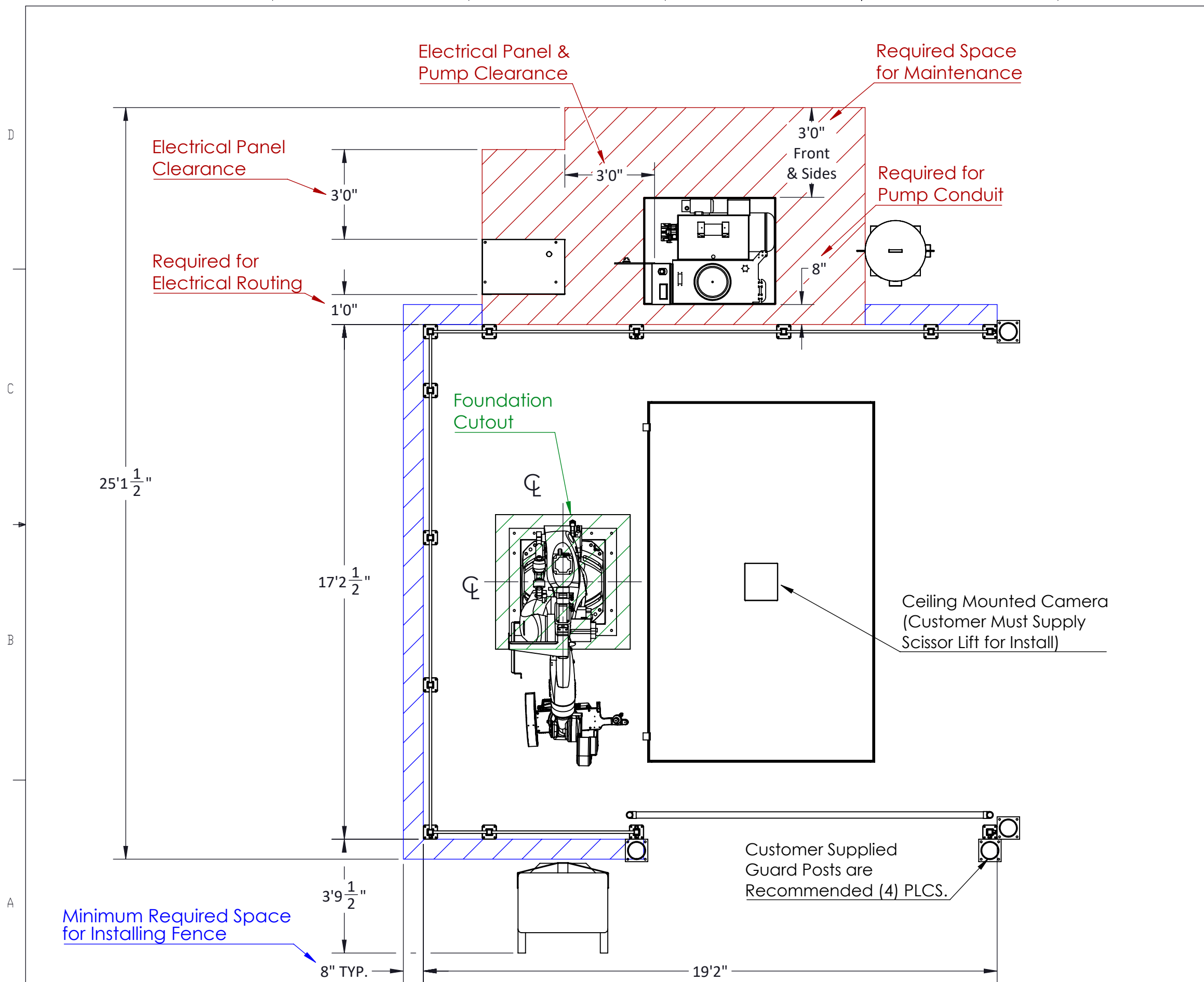
See Page 2 of 2 For CUTOUT DIMENSIONS

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DRAWN BY: MAP	CHECKED BY: --
DESC: RSJ Single Open Light Curtain Right Table	
Job No: LC on Post	REV: 2
SIZE: B	SCALE 1:40
7/7/2022	SHEET 7 OF 8



FINAL PLACEMENT DETERMINED DURING INSTALLATION. DO NOT SCALE

REVISIONS			
1	Replacement for Orig. Layout w/LC Guard	2/10/22	JW
2	ADDED DIMENSIONS	7/7/2022	MAP

RSJ Single Open Light Curtain Right Table *Cutout* (Page 2 of 2)

System Dimension (Within Fence):
19'-2" x 17'-2 1/2"

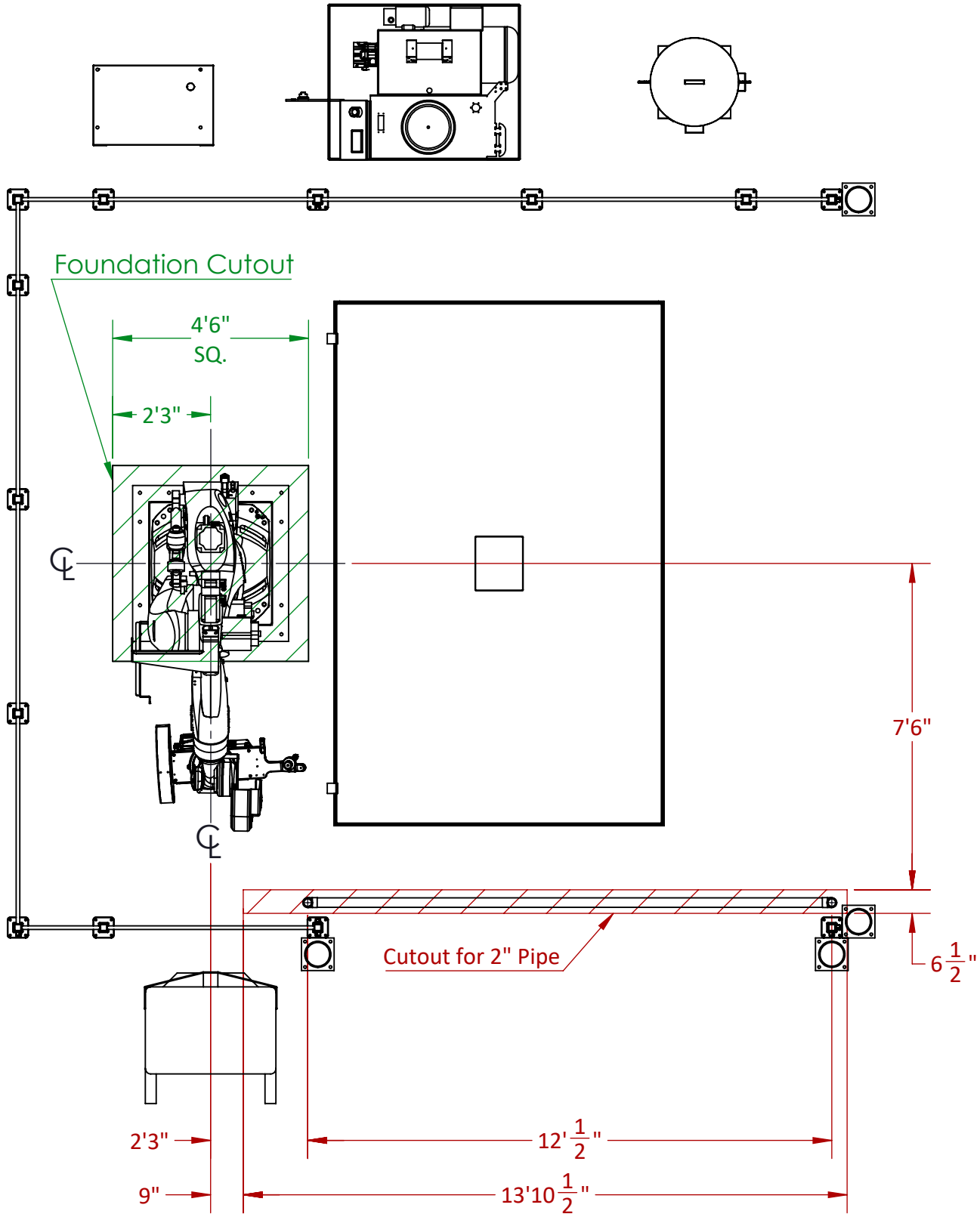
Footprint (Oper. Stand Current Position):
19'-10" x 28'-3"

Utility Requirements

Power:
 1 Circuit 480V 3Phase 80A 60Hz (Robot)
 1 Circuit 480V 3Phase 100A 60Hz (Pump)

Air:
 1 Source 4cfm
 1 Port (Robot)
 1 Port (Abrasive Hopper)

Water:
 1 Source Clean
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 1 Port 3-5gpm <65°F (Pump Cooling Water)
 1 Source Gray 5gpm (Saw Water)



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DRAWN BY: MAP	CHECKED BY: --
DESC: RSJ Single Open Light Curtain Right Table <i>CUTOUT</i>	
Job No: LC on Post	REV: 2
SIZE: B	SCALE 1:40
7/7/2022	SHEET 8 OF 8

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